

# TG-A1780 Reliability Testing

## 1. RA test

### Procedure

Tested for thermal resistance using a ASTM D5470 at different condition (room temperature, aging 125 °C, HAST and thermal shock).

#### 1.1 Room temperature @ 25°C

#### 1.2 Thermal Aging @ 125°C (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

#### 1.3 Thermal HAST @ 85°C/85%RH (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

#### 1.4 Thermal Cycling @ -40°C to 120°C for 500 cycles (100 cycles, 200 cycles, 300 cycles, 400 cycles, 500 cycles)

During testing and aging, the samples were maintained between two round aluminum disks of one square inch in surface area.

During Aging, clamps were used to hold a constant pressure on the sample.

## Results

| Code/(Unit : °C-in <sup>2</sup> /W) | 0 hr         | 200 hrs      | 400 hrs      | 700 hrs      | 1000 hrs     |
|-------------------------------------|--------------|--------------|--------------|--------------|--------------|
| Room temperature                    | <b>0.089</b> | -            | -            | -            | -            |
| Thermal Aging                       | <b>0.089</b> | <b>0.090</b> | <b>0.093</b> | <b>0.095</b> | <b>0.095</b> |
| Thermal HAST                        | <b>0.089</b> | <b>0.087</b> | <b>0.086</b> | <b>0.086</b> | <b>0.084</b> |

| Code/(Unit : °C-in <sup>2</sup> /W) | 100 cycles   | 200 cycles   | 300 cycles   | 400 cycles   | 500 cycles   |
|-------------------------------------|--------------|--------------|--------------|--------------|--------------|
| Thermal Cycling                     | <b>0.092</b> | <b>0.094</b> | <b>0.091</b> | <b>0.092</b> | <b>0.095</b> |

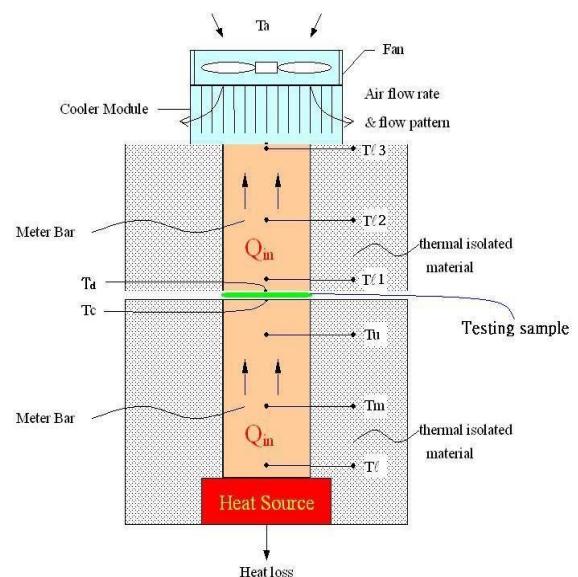
**Test method: ASTM D5470**

**Heat power: 30W**

**Pressure: 30 psi**

**Specimen thickness: 1.0mm**

**Specimen Area: 1 inch<sup>2</sup>**



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# TG-A1780 Reliability Testing

## 2. Breakdown Voltage Test

### Procedure

Tested for Breakdown Voltage Test using a ASTM D149 at different condition (room temperature, aging 125°C, HAST and thermal shock).

#### 3.1 Room temperature @ 25°C

#### 3.2 Thermal Aging @ 125°C (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

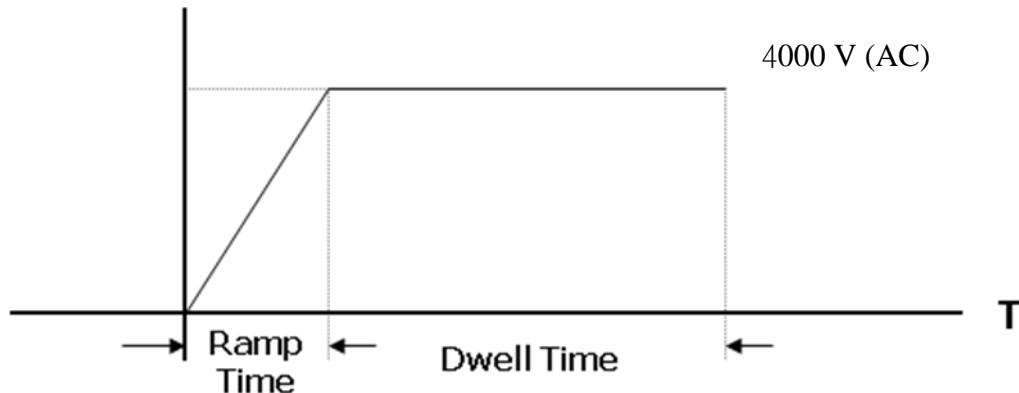
#### 3.3 Thermal HAST @ 85°C/85%RH (200 hrs, 400 hrs, 700 hrs, 1000 hrs)

#### 3.4 Thermal Cycling @ -40°C to 120°C for 500 cycles (100 cycles, 200 cycles, 300 cycles, 400 cycles, 500 cycles)

## Results

| High pot (AC @ kV) | 0 hr | 200 hrs | 400 hrs | 700 hrs | 1000 hrs | 2000 hrs |
|--------------------|------|---------|---------|---------|----------|----------|
| Room temperature   | >4   | -       | -       | -       | -        | -        |
| Thermal Aging      | >4   | >4      | >4      | >4      | >4       | >4       |
| Thermal HAST       | >4   | >4      | >4      | >4      | >4       | >4       |

| High pot (AC @ kV) | 100 cycles | 200 cycles | 300 cycles | 400 cycles | 500 cycles |
|--------------------|------------|------------|------------|------------|------------|
| Thermal Cycling    | >4         | >4         | >4         | >4         | >4         |



Ramp time: 20 sec

Dwell time: 60 sec

Max Voltage: 4000 V (AC)

### Note:

The data is for design engineer guidance only. Observed performance varies in application. Engineers are reminded to test the material in applications.

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